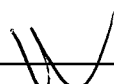


Date: Tuesday, 03/03/2009 1:01:04 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : GPS MOUNT
Job Number : 46240	
Estimate Number : 10804	
P.O. Number :	Part Number : D412785002401F
This Issue : 03/03/2009 S.O. No. :	Drawing Number : D412-785-002-401
Prsht Rev. : NC	Project Number :
First Issue : / / Type : SMALL /MED FAB	Drawing Revision :
Previous Run : 46236	Material :
Written By : 	Due Date : 10/03/2009 Qty: 7 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

CUT PER DRWG D412-785-002-401 REV.A

R 9-3-7

(9)

2.0	M6061T6S050	6061-T6 .050 Sheet
-----	-------------	--------------------



Comment: Qty.: 0.6100 sf(s)/Unit Total : 4.2700 sf(s)
 6061-T6 Sheet

1050

110791

R 9-3-7

DEBURD R 9-3-7

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

R 9-3-7

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

S/A 05/03/10

(9)

5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
-----	-----------------	----------------------------



Comment: HAND FINISHING RESOURCE #1

MB

09-03-11

(9)

ACID ETCH AND ALODINE PER QSI005

6.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
-----	-----	---



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

BR 09-03-11 (9)

Date: Tuesday, 03/03/2009 1:01:04 PM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: GPS MOUNT

Job Number: 46240

Part Number: D412785002401F

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

ID AND STK

PUT ASIDE TO SEND TO EAGLE

JS 09/03/12 *ea*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 09.03.12

DART AEROSPACE LTD		Work Order:	46240
Description:		Part Number:	D 412 785 002 401
Inspection Dwg:		Rev:	A
		Page 1 of 1	

③ 412 785 002 401

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø .098	+ .004 - .001	.101	✓			
Ø .13	+ .005 - .001	.131	✓			
Ø .25	+ .005 - .001	.254	*			
B.43	± .030	B.43	✓			
10.718	± .010	10.715	✓			
.94	± .030	.933	*			
.13	± .030	.133	*			
.55	± .030					
.55	± .030	.546	*			
.18	± .030	.181	*			
.43	± .030	.425	✓			
.15	± .030	.154	*			
1.44	± .030	1.439	*			
.94	± .030	.939	*			
1.88	± .030	1.877	✓			
.38	± .030	.376	*			
6.313	± .010	6.314	✓			
2.63	± .030	2.625	✓			
1.25	± .030	1.249	✓			
1.16	± .030	1.166	*			
.69	± .030	.692	*			
.50	± .030	.495	*			
.050	± .010	.046	*			

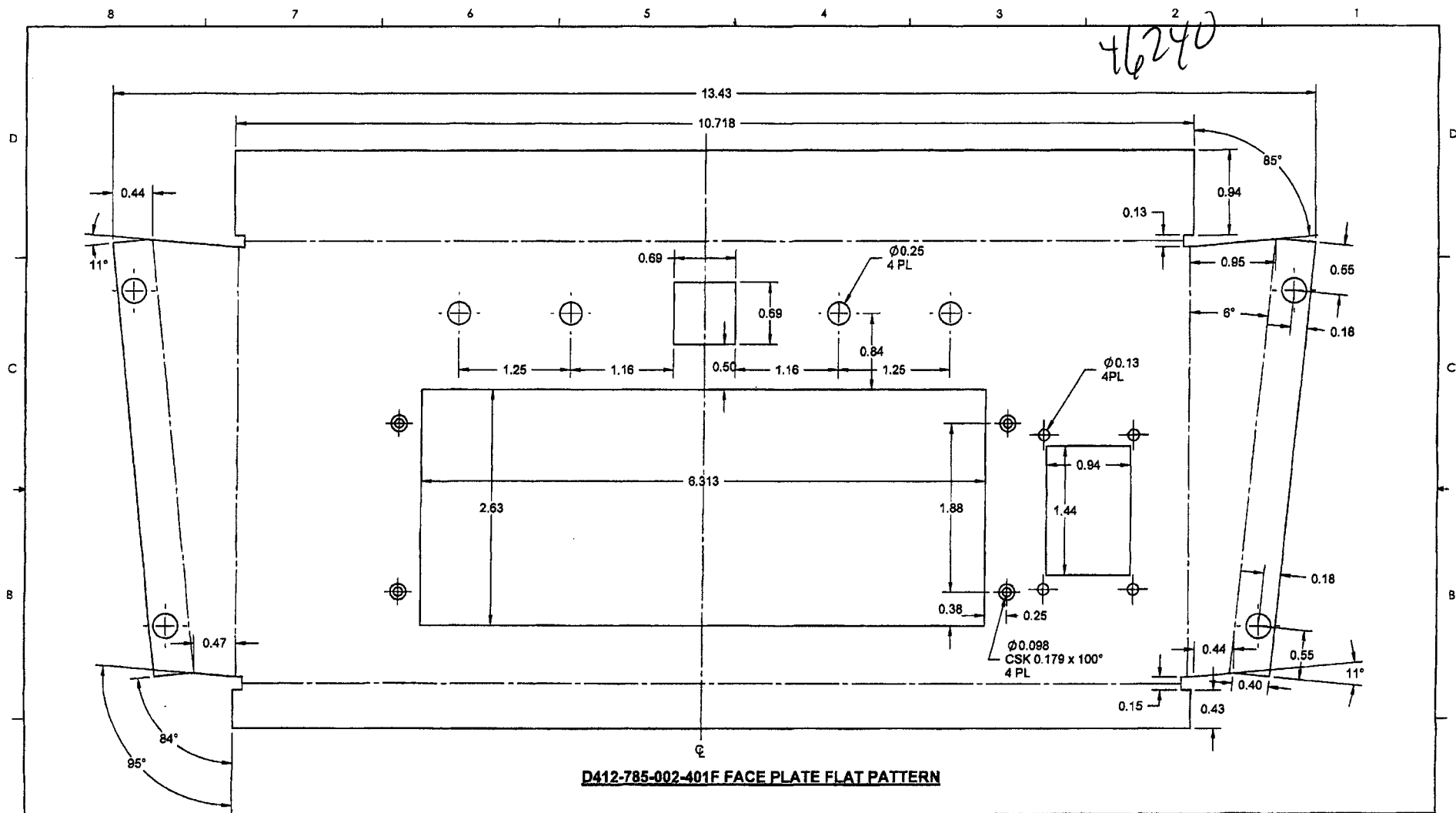
Measured by:	AB	Audited by:	SA	Prototype Approval:	
Date:	9-3-7	Date:	5/03/10	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

[Signature]

Done

46240



D412-785-002-401F FACE PLATE FLAT PATTERN

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET 0.050 THICK PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.11 lbs

DESIGN	RN	EAGLE COPTERS MAINTENANCE	
DRAWN	<i>[Signature]</i>	CALGARY, ALBERTA, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	D412-785-002-401	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	N/A	GPS MOUNT	NTS
DATE	08.12.15	<small>COPYRIGHT © 2008 BY EAGLE COPTERS MAINTENANCE THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM EAGLE COPTERS MAINTENANCE.</small>	